

Date: Tuesday, 12/05/2009 10:59:53 AM  
User: Chantal Lavoie

# Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00280A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 12/05/2009 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	: IA0007
First Issue	: / / Type : R & D LG FAB	Drawing Revision	:
Previous Run	: 00278A	Material	:
Written By	:	Due Date	: 27/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>CJ 09/05/12</u>		
Comment	: Project #: _____ Description: _____		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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### Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

- \* 350 Aft Baggage compartment
- \* 350 INTERIOR centre column / 2 side columns
- \* Remove glare shield
- \* INSTALL seal
- \* Set up test
- \* INSTALL Aft Baggage compartment

2.0	PG	PURCHASING
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### Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

N/A 09.06.12

	QTY
ANS25 10 R7 M110 914	14
MS21059 L3 M109 962	4
CCR264SS 3-2 M111 548	8
ANS25 10 R9 M11 0023	4
CR3213 4-2 M102 569	40

~~0~~ 090521

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00280A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

N/A

CP 09.06.12

4.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1

Approval of project manager

N/A

CP 09.06.12

5.0

D36281

Cupped Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total: 7.0000 Each(s)

Cupped Washer

N/A

CP 09.06.12

6.0

MLEXS125F6002904

GE PLASTICS LEXAN SHEET



Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)

GE PLASTICS LEXAN SHEET

N/A

CP 09.06.12

7.0

D39351

Pylon Protector, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pylon Protector, LH

N/A

CP 09.06.12

8.0

D39331

Aft Wall Protector, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Aft Wall Protector, LH

N/A

CP 09.06.12

9.0

D39352

Pylon Protector, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pylon Protector, RH

N/A

CP 09.06.12

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

N/A

CP 09.06.12

Job Completion

